



zandleven coatings

Immersion corrosivity categories in accordance with ISO 12944:2018

Immersion	Systemnr.	Type	Product	DFT
Im 1 up to Im 4				
Im 1 fresh water 15 – 25 years	1	EP	Monopox SF-HB	80 µm
		EP	Acraton HS-U	150 µm
		EP	Acraton HS-U	150 µm
			Total	380 µm
	2	EP	Monopox Micro Zink	40 µm
		EP	Monopox Metalsealer	80 µm
		EP	Acraton HS-U/MIO	120 µm
		EP	Acraton HS-U/MIO	120 µm
			Total	360 µm
	3	EP	Acraton HS-U	150 µm
		EP	Acraton HS-U	150 µm
		PUR	Polyfinish HS 65-55	90 µm
			Total	390 µm

Im 2 sea or brackish water 15 – 25 jaren	1	EP	Monopox SF-HB	80 µm
		EP	Acraton HS-U	150 µm
		EP	Acraton HS-U	150 µm
			Total	380 µm
	2	EP	Monopox Micro Zink	40 µm
		EP	Monopox Metalsealer	80 µm
		EP	Acraton HS-U/MIO	120 µm
		EP	Acraton HS-U/MIO	120 µm
			Total	360 µm
	3	EP	Acraton HS-U	150 µm
		EP	Acraton HS-U	150 µm
		PUR	Polyfinish HS 65-55	90 µm
			Total	390 µm



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Im 3 soil 15 – 25 years	1	EP	Acraton HS 400	200 µm
		EP	Acraton HS 400	200 µm
			Total	400 µm
	2	EP	Zandguard Novacure HR	80 µm
		EP	Acraton CRT-HS Coating	150 µm
		EP	Acraton CRT-HS Coating	150 µm
			Total	380 µm
	3	EP	Monopox SF-HB	80 µm
		EPGF	Acraton HS Glasscoat	150 µm
		EPGF	<u>Acraton HS Glasscoat</u>	<u>150 µm</u>
			Total	380 µm

Im 4 Sea or brackish water + cathodic protection 15 – 25 years	1	EP	Monopox SF-HB	80 µm
		EP	Acraton HS-U	150 µm
		EP	Acraton HS-U	150 µm
			Total	380 µm
	2	EP	Monopox Micro Zink	40 µm
		EP	Monopox Metalsealer	80 µm
		EP	Acraton HS-U/MIO	120 µm
		EP	<u>Acraton HS-U/MIO</u>	<u>120 µm</u>
			Total	360 µm

Listed coating systems are some examples of typical environments. Nevertheless, detailed coating systems can be made, based on detailed information. Please consult our technical department.

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